## DECLARATION AND POWER OF ATTORNEY FOR U.S. PATENT APPLICATION

( ) Ori <sub>2</sub>	ginal () Supplemental	() Substitute	(X) PCT	() Design	
As a below named inv to my name; that I verily believe that I am inventor (if plural inventors are named belo	the original, first and so	ole inventor (if o	nly one nan	address and citizenship ar ne is listed below) or an c ch a patent is sought on th	original, first and joint
Title: STABLE CAPSULE	PREPARATION	<del></del> -			
of which is described and claimed in:  () the attached specification, or  () the specification in the application Serial and with amendments through	eation No. PCT/ <u>JP2005/0</u> derstand the content of the eatent and Trademark Off 66.  35, United States Code, and have also identified	003621, filed Mathe above-identifice all information 1119 (and 1172	erch 3, 2005  Tied specification known to	, and as amended on  tion, including the claims  me to be material to pate  cation is for a Design) of	s, as amended by any entability as defined in
COUNTRY	APPLICATI	ON NO.		DATE OF FILING	PRIORITY CLAIMED
Japan	2004-060	0613		March 4, 2004	Yes
I hereby claim the benefit under Title 35,	United States Code ' 120	of any United S	States applica	ation(s) listed below and	insofar as the subject

I hereby claim the benefit under Title 35, United States Code '120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code '112, I acknowledge the duty to disclose information material to patentability as defined in Title 37, Code of Federal Regulations, '1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

APPLICATION SERIAL NO.	U.S. FILING DATE	STATUS: PATENTED, PENDING, ABANDONED
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And I hereby appoint Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Warren M. Cheek, Jr., Reg. No. 33,367; Nils Pedersen, Reg. No. 33,145; Charles R. Watts, Reg. No. 33,142; and Michael S. Huppert, Reg. No. 40,268, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., as well as any other attorneys and agents associated with Customer No. 000513, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys and agents named herein to accept and follow instructions from <u>AOYAMA & PARTNERS</u>, as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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PATENT TRADEMARK OFFICE

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I further declare that all statements made herein of my own knowledge are true, and that all statements on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

1st Inventor Kache Raghm	Date August 1, 2006
2nd Inventor At	Date August 1, 2006
3rd Inventor Marco Nonomoto	Date_August 1, 2006
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The above application may be more particularly identified as follows:	
U.S. Application Serial No.	Filing Date
Applicant Reference Number	Atty Docket No.
Title of Invention	